

5/8/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

MAY 23 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D135-692-041

Job Sheet 177205



Part No: D135-692-041

Job Qty: 1 ea

Part Name: EC135 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/20/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG DSI9400 REV A, DSI9750 REV A IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC IPP
Rev:B ECN 1132 08-02-20 DD verified by:EC

Ship Via:

JUN 04 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		6/20/18	0.00	0.00	Start Up Stores/Pkg-1			JUN 04 2018
110	Packaging	1 pcs		6/20/18	0.00	0.00	Packaging1-1	DAS	6	JUN 04 2018
120	QC	1 pcs		6/20/18	0.00	0.00	QC4	DAS	6	JUN 05 2018
125	DC	1 pcs		6/20/18	0.00	0.00	DC	DAS	6	JUN 05 2018
130	Packaging	1 pcs		6/20/18	0.00	0.00	Packaging3-1	DAS	6	JUN 05 2018
140	QC21-FG	1 Ea		6/20/18	0.00	0.00	QC21	9-89	21	JUN 05 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D135-692-041 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D135-692-041 CHG001 PPP Rev:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5017090
AN4-13A	Bolt	8 Ea (8 ea)	90-Start up Operation	5062374
D2529	Washer	8 Ea (8 ea)	90-Start up Operation	5035697
D3719-041 5070708x1	Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	5047730x1
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5056239
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5055752

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	4	111	0
	AN4-13A	8	1,753	0
	D2529	8	2,173	0
	D3719-041	2	3	0
	MS21042L4	12	3,343	0
	NAS1149D0463J	8	7,036	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 11:34 AM Dart.Gagnon.Michelle



Container No: S077710



Part: D135-692-041

Job No: 177205

Serial No/Batch: S077710

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/04/18

3.0 PARTS LIST

The DSI 9750-011 Clamp Relocation Kit can be procured from Dart to install D135-692-041 on D135-692-011 at CHG 002 and earlier, and includes hardware for Qty 2x skid tubes.

Qty -011	Part Number	Description
X	DSI 9750-011	Clamp Relocation Kit
8	D2529	WASHER
4	AN4-11A	BOLT
4	MS21042L4	NUT

JUN 05 2018

DAS
6
9-89

The parts list for IIN-D135-692 and ICA-D135-692 is amended as follows:

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8	8	D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
	4	AN4-11A	BOLT
8	8	AN4-13A	BOLT
8	12	MS21042L4	NUT (OR MS21042-4)
8	8	NAS1149D0463J	WASHER
4		QS100M24S	CLAMP

4.0 WEIGHT AND BALANCE

There is a negligible weight and balance change associated with this modification.

DESIGN	ML	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9750	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	16.06.01	COPYRIGHT © 2016 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	